



Core

Panel cores are lightweight, fire-resistant composite insulation material manufactured to Australian standards. XFlam is both recyclable in itself and is capable of absorbing recycled foams such as EPS, PUR and PIR.

Steel skins are bonded to the core under pressure using a two-part thermosetting polyurethane adhesive.

Skins

Sheet thickness can range from 0.40mm to 0.60mm for either surface skin. Panel skins are available with a choice of steel:

- Colorbond® Permagard™ steel, incorporating Microban® antibacterial technology in its coating to provide durable, food-safe performance that will not wash off. This steel is available in Permagard™ White only.
- Colorbond® standard grade steel comes in a wide range of designer colours.
- There are other skin materials available on request, including Stainless Steel, Aluminium and Printech™ printed steel.

Colour

The many colours available in Colorbond® range from traditional to modern. For Prestige Applications there is Colorbond® Metallic steel. Generally, the lighter colours are preferred for external use because they reflect solar radiation. The various surfaces and colour choice can influence the price per square metre - our sales staff will gladly assist you in your selection.

Dimensions

- Width: 1200mm as a modular standard.
- Thickness: 50 to 250mm in multiples of 25mm.
- Length: As required, determined by handling, design and transportation.

Profiles

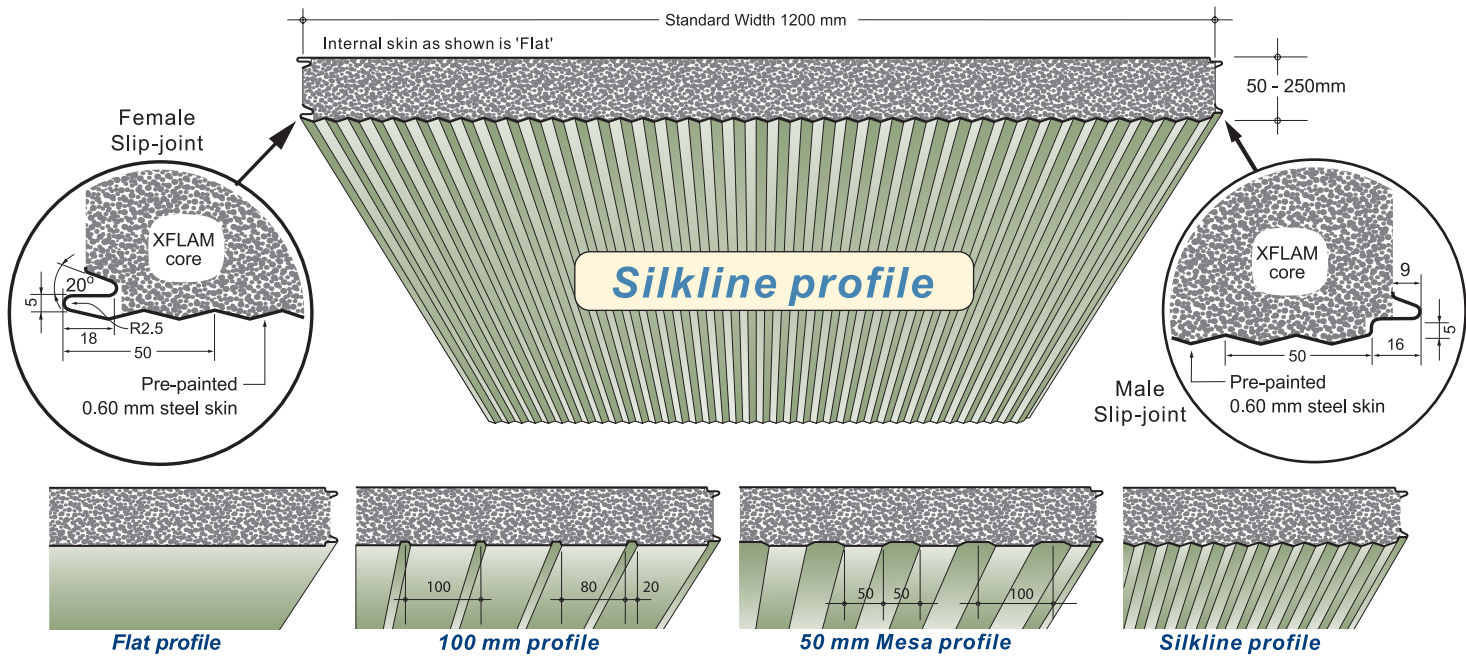
Available with a flat surface finish or low profile of 0.75mm depth to either surface: 100mm Rib profile, 50mm Mesa Rib and Silkline. The Austral Slip-joint® is incorporated into the edges of both surface skins for easy installation.

TECHNICAL SPECIFICATIONS AT A GLANCE

Typical 100mm panel with XFlam core and nominal 0.60mm steel skins	
Weight	14.6kg/m ²
Span	5.5m with 1.61kN/m ² design load
R-Value (100mm)	3.23m ² KW

FIRE PERFORMANCE AT A GLANCE

Result	Standard
FM Global Class 1	FMG 4880
-/120/15 (50mm) -/120/30 (100mm) -/120/115 (250mm)	AS 1530.4 1997
BCA Group 1	ISO 9705:1993





Description

XFLAM™ panels are a lightweight composite building system.
The system comprises of two sheets of Colorbond® steel, XFLAM™ core and bonded by special adhesives.
Panels are formed with the Austral Slip-joint® enabling effective and easy installation.

Fire Safety Performance

BRANZ: ISO 9705 - exceeds 20mins which is the requirement for **Group 1 Australian Building Code.**

Factory Mutual: Meets fire resistance requirements of FM Global Class 1 (4880)
"Subject to the conditions of Approvals as a Class 1 insulated wall & ceiling panel when installed as described in the current edition of the FM Approval Guide."

Panel Specifications

Width	Core	Length	U-Value	Adhesive	Finish
1200mm cover	XFlam™	Cut to order Min. 1000mm Max. 22000mm	0.031 W/M/K	Thermosetting two part mix of Polyurethane. CFC Free	Flat, 100mm Rib, 50mm Mesa Rib, Silkline.

Panel Skin

Finish	Thickness	Metal	Colour
Colorbond®	0.60mm (BMT)	BlueScope Steel Zinc coated with a corrosion inhibitive primer baked onto surface with durable top coat.	Classic Cream, Surfmist, Paperbark, Dune, Shale Grey, Deep Ocean and Pale Eucalypt plus 3 Metallics and Permagard™ White

Colorbond® Permagard™ steel has been successfully designed with antibacterial properties which provide excellent benefits across many applications. Non-standard metals, colours and paint types may be negotiated subject to quantity and time considerations.

Panel Properties

Thickness (mm)	50mm	75mm	100mm	150mm	200mm	250mm
Weight (kg/m ²) based on panels with 0.59BMT steel wall & facade panels	12.7	13.7	14.6	16.5	18.4	20.3
R-Value (m ² KW)	1.61	2.42	3.22	4.84	6.45	8.06
Compressive Strength	156.1 kpa					
Cross Breaking Strength	240 kpa					
Water Vapor Transmission Rate	180 µg/m ² s					
Water Absorption	1%					

Panel Span in Metres

DESIGN LOAD CAPACITY Steel Thickness 0.60mm														
Nominal Panel Thickness	Ultimate Limit State Uniform Design Load Capacity kN/sqm													
	Single Span - Length in metres													
	(mm)	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5	7.0	7.5	8.0
50	3.0	2.40	2.00	1.71	1.50	1.19	0.96	0.79	0.67	0.57	-	-	-	-
75	4.54	3.63	3.03	2.59	2.27	1.79	1.45	1.20	1.01	0.86	0.74	0.65	0.57	0.45
100	6.07	4.86	4.05	3.47	3.04	2.40	1.94	1.61	1.35	1.15	0.99	0.86	0.76	0.60
150	9.14	7.31	6.09	5.22	4.57	3.61	2.92	2.42	2.03	1.73	1.49	1.30	1.14	0.9
200	10.9	8.72	7.27	6.23	5.45	4.31	3.49	2.88	2.42	2.06	1.78	1.55	1.36	1.08
250	13.7	10.9	9.13	7.82	6.80	5.37	4.35	3.6	3.02	2.58	2.22	1.93	1.70	1.34

- Notes: 1) The tabulated design loads are factored maximum design loads. (In the assessment of the design loads, the designer should take into account the self weight of the XFLAM™ panel).
2) Compliance with these recommendations will ensure that deflections do not exceed span / 90 to the left of the dark shading and span / 150 to the left of the light shading. Where more severe deflection restrictions are required, specific testing of deflection characteristics is recommended for the various span / thickness combinations.
3) Where panels are continuous across a support, it is recommended that stress cuts be made across the inside (or cold side) steel skin adjacent to the supports to prevent buckling of the outer (warm side) skin at the support. Fixings should be provided on both sides of the stress cut.